

**Amendments to the Claims:**

The following listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Original) A three-dimensional non-woven fabric, comprising:
  - at least one first portion formed from semi-molten fibers placed on a surface of a mold; and
    - at least one second portion formed from semi-molten fibers hanging down from the at least one first portion in a tangled state, whereby the at least one second portion is formed in wall-shape, wherein the three-dimensional non-woven fabric is formed by spinning the semi-molten fibers onto the mold.
2. (Original) The three-dimensional non-woven fabric according to claim 1, wherein the three-dimensional non-woven fabric is a filter having a filtering portion, and the filtering portion includes a plurality of wave-shaped portions, with the at least one second portion crossing the wave-shaped portions.
3. (Original) The three-dimensional non-woven fabric according to claim 1, wherein a plurality of columnar portions formed by the at least one second portion are connected to each other.
4. (Original) The three-dimensional non-woven fabric according to claim 3, wherein the plurality of columnar portions have a taper formed by the at least one second portion.
5. (Original) The three-dimensional non-woven fabric according to claim 4, wherein each of the plurality of columnar portions has a sidewall and the plurality of columnar portions are connected to each other with their sidewalls shared with each other.
6. (Original) The three-dimensional non-woven fabric according to claim 3, wherein each of the plurality of columnar portions has a sidewall and the plurality of columnar portions are connected to each other with their sidewalls shared with each other.
7. (Original) The three-dimensional non-woven fabric according to claim 3, wherein each of the plurality of columnar portions has an opening and the plurality of columnar portions are connected to each other at peripheral edges of the openings.
8. (Original) The three-dimensional non-woven fabric according to claim 3, wherein the plurality of columnar portions are formed by the at least one second portion as columnar portions having one respective end closed, and the columnar portions are connected to each other so that opening sides and closed sides of adjacent columnar portions are located opposite to each other.

9-14. (Cancelled)

15. (Currently Amended) A filter, comprising:

a three-dimensionally non-woven fabric manufactured by the method  
according to claim 9 preparing a mold including a portion from which fibers are hanged and  
spinning semi-molten fibers onto the mold so that semi-molten fibers hang down from the  
portion of the mold to form a hanging fiber wall.

16. (Cancelled)

17. (Currently Amended) A filter, comprising:

a three-dimensional non-woven fabric manufactured by the-a mold according  
to claim 16including a member from which semi-molten fibers are hanged and a forming  
portion unto which a main body of the three-dimensional non-woven fabric is formed from  
spun semi-molten fibers.